Product Preview IGBT - Inverter Welding

This Insulated Gate Bipolar Transistor (IGBT) features a robust and cost effective Trench construction, and provides superior performance in demanding switching applications, offering both low on state voltage and minimal switching loss. The IGBT is well suited for welding applications. Incorporated into the device is a soft and fast co–packaged free wheeling diode with a low forward voltage.

Features

- $T_{Jmax} = 175^{\circ}C$
- Soft Fast Reverse Recovery Diode
- Optimized for High Speed Switching
- These are Pb–Free Devices

Typical Applications

• Welding

ABSOLUTE MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Collector-emitter voltage	V _{CES}	650	V
Collector current @ Tc = 25°C @ Tc = 100°C	Ι _C	140 50	A
Diode Forward Current @ Tc = 25°C @ Tc = 100°C	١ _F	140 50	A
Diode Pulsed Current T _{PULSE} Limited by T _J Max	I _{FM}	140	A
Pulsed collector current, T _{pulse} limited by T _{Jmax}	I _{CM}	140	A
Gate-emitter voltage	V _{GE}	±20	V
Transient gate–emitter voltage (T _{PULSE} = 5 μ s, D < 0.10)		±30	V
Power Dissipation @ Tc = 25°C @ Tc = 100°C	P _D	300 150	W
Operating junction temperature range	TJ	-55 to +175	°C
Storage temperature range	T _{stg}	-55 to +175	°C
Lead temperature for soldering, 1/8" from case for 5 seconds	T _{SLD}	260	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

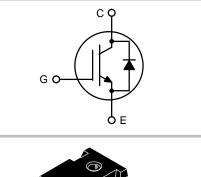
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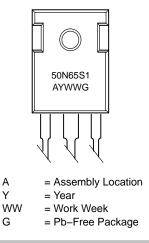
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50 A, 650 V V_{CEsat} = 2.1 V E_{OFF} = 0.53 mJ





MARKING DIAGRAM



ORDERING INFORMATION

Device	Package	Shipping
NGTB50N65S1WG	TO–247 (Pb–Free)	30 Units / Rail

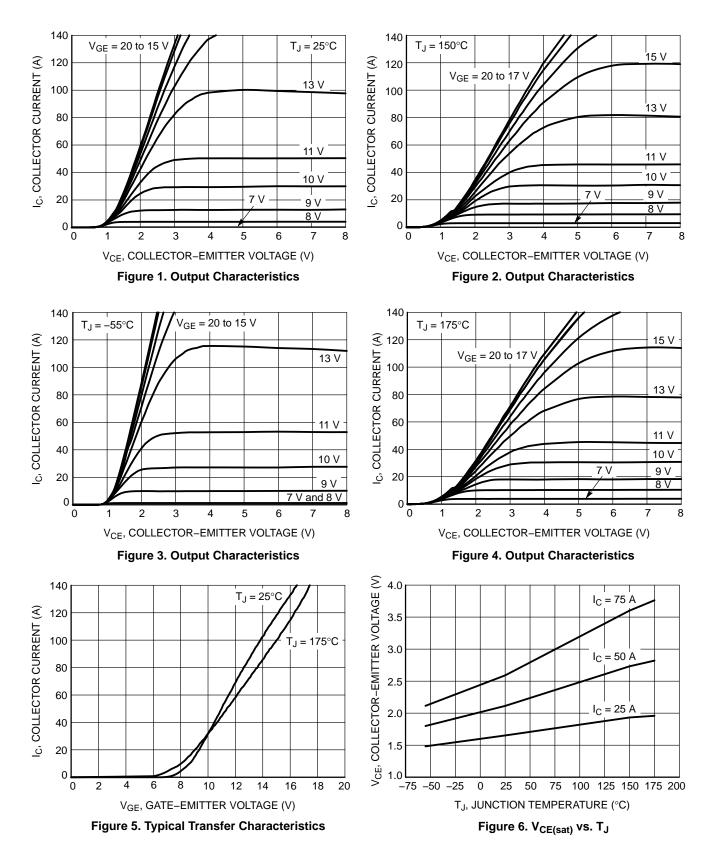
THERMAL CHARACTERISTICS

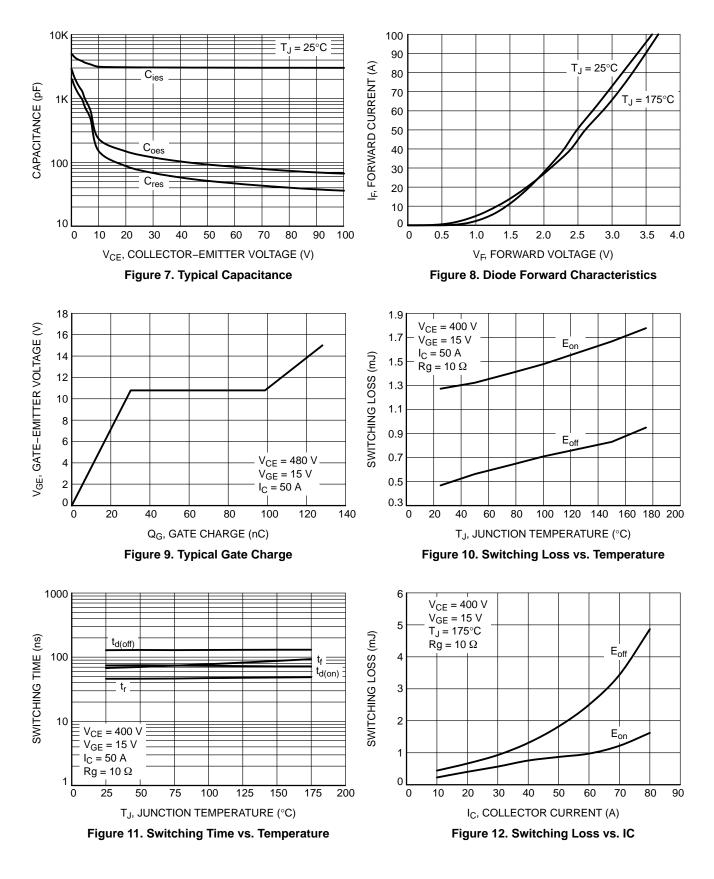
Rating	Symbol	Value	Unit
Thermal resistance junction-to-case, for IGBT	$R_{ ext{ heta}JC}$	0.50	°C/W
Thermal resistance junction-to-case, for Diode	$R_{ ext{ heta}JC}$	1.00	°C/W
Thermal resistance junction-to-ambient	$R_{ hetaJA}$	40	°C/W

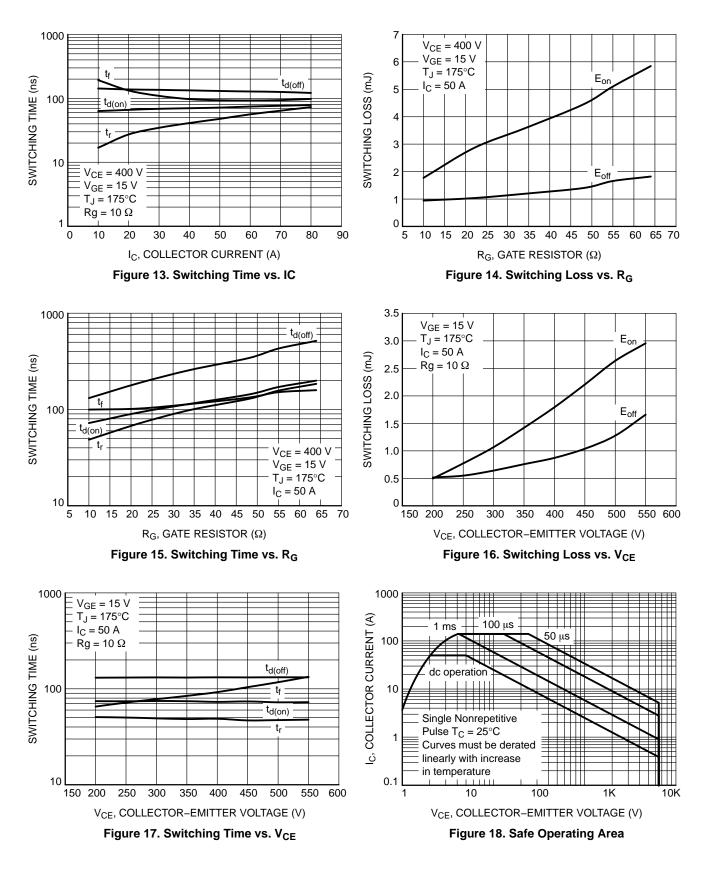
ELECTRICAL CHARACTERISTICS (T_J = 25°C unless otherwise specified)

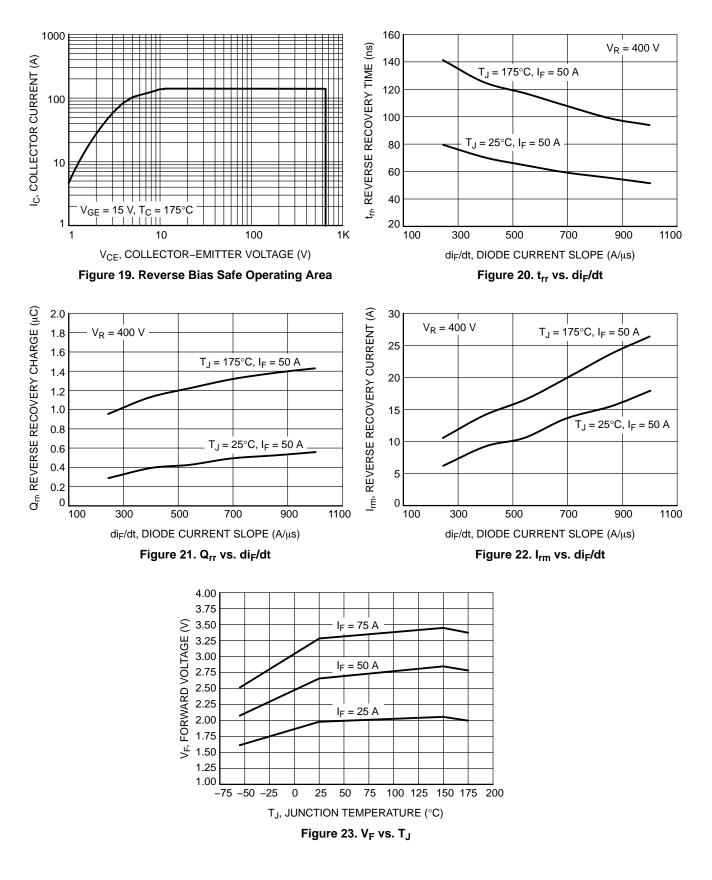
Parameter	Test Conditions	Symbol	Min	Тур	Max	Unit
STATIC CHARACTERISTIC						
Collector–emitter breakdown voltage, gate–emitter short–circuited	V_{GE} = 0 V, I _C = 500 μ A	V _{(BR)CES}	650	_	-	V
Collector-emitter saturation voltage	V_{GE} = 15 V, I _C = 50 A V_{GE} = 15 V, I _C = 50 A, T _J = 175°C	V _{CEsat}	1.50 -	2.1 2.8	2.45 -	V
Gate-emitter threshold voltage	$V_{GE} = V_{CE}, I_C = 350 \mu\text{A}$	V _{GE(th)}	4.5	5.5	6.5	V
Collector-emitter cut-off current, gate- emitter short-circuited	$V_{GE} = 0 V, V_{CE} = 650 V$ $V_{GE} = 0 V, V_{CE} = 650 V, T_{J} = 175^{\circ}C$	I _{CES}		_ 3.5	0.5 -	mA
Gate leakage current, collector-emitter short-circuited	V _{GE} = 20 V, V _{CE} = 0 V	I _{GES}	-	-	100	nA
DYNAMIC CHARACTERISTIC	• •					
Input capacitance		Cies	_	3080	-	pF
Output capacitance	V _{CE} = 20 V, V _{GE} = 0 V, f = 1 MHz	C _{oes}	-	149	_	
Reverse transfer capacitance	1	C _{res}	-	88	-	1
Gate charge total		Qg	-	128	-	nC
Gate to emitter charge	V_{CE} = 480 V, I _C = 50 A, V _{GE} = 15 V	Q _{ge}	-	30	-	
Gate to collector charge		Q _{gc}	-	69	-	1
SWITCHING CHARACTERISTIC, INDUCT						
Turn-on delay time		t _{d(on)}	_	75	_	ns
Rise time		t _r	-	46	_	
Turn-off delay time	$T_J = 25^{\circ}C$	t _{d(off)}	-	128	-	
Fall time	$V_{CC} = 400 \text{ V}, \text{ I}_{C} = 50 \text{ A}$ $R_{g} = 10 \Omega$	t _f	-	68	-	
Turn-on switching loss	$V_{GE} = 15 V$	Eon	-	1.25	-	mJ
Turn–off switching loss		E _{off}	-	0.53	_	
Total switching loss		E _{ts}	-	1.78	_	
Turn-on delay time		t _{d(on)}	-	70	_	ns
Rise time	1	t _r	-	48	-	
Turn-off delay time	$T_J = 175^{\circ}C$	t _{d(off)}	-	135	-	
Fall time	$V_{CC} = 400 \text{ V}, I_C = 50 \text{ A}$ $B_r = 10 \Omega$	t _f	-	93	-	
Turn-on switching loss	R _g = 10 Ω V _{GE} = 15 V	E _{on}	-	1.75	-	mJ
Turn–off switching loss		E _{off}	-	0.92	-	
Total switching loss		E _{ts}	-	2.67	-	
DIODE CHARACTERISTIC						
Forward voltage	$V_{GE} = 0 \text{ V}, I_F = 50 \text{ A}$ $V_{GE} = 0 \text{ V}, I_F = 50 \text{ A}, T_J = 175^{\circ}\text{C}$	V _F	1.50 -	2.65 2.8	3.25 -	V
Reverse recovery time	T ₁ = 25°C	t _{rr}	_	70	-	ns
Reverse recovery charge	I _F = 50 Å, V _R = 200 V	Q _{rr}	_	450	-	nC
Reverse recovery current	di _F /dt = 200 A/µs	I _{rrm}	_	11	-	Α
Reverse recovery time	T _J = 175°C	t _{rr}	-	120	-	ns
Reverse recovery charge	I _F = 50 Å, V _R = 200 V	Q _{rr}	-	1.27	-	μC
Reverse recovery current	di _F /dt = 200 A/µs	I _{rrm}	-	17	-	А

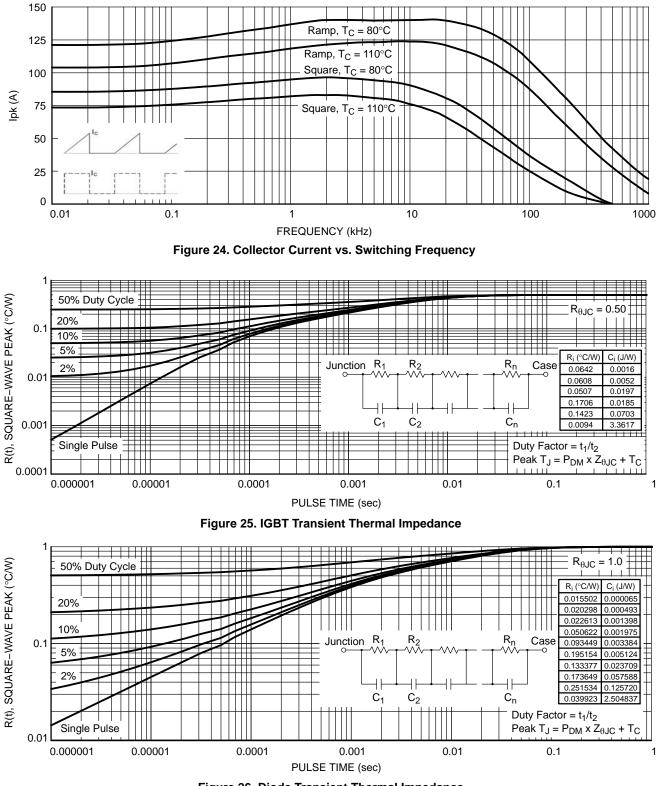
Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.













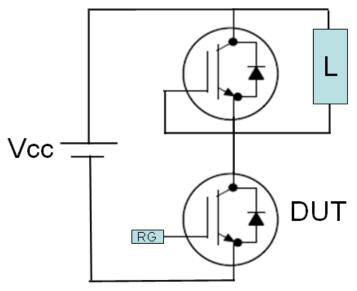
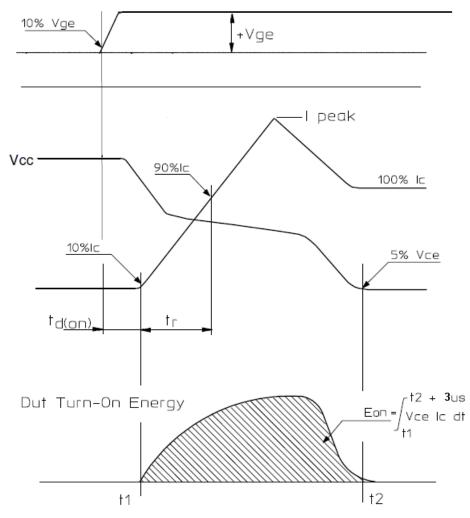
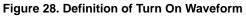


Figure 27. Test Circuit for Switching Characteristics





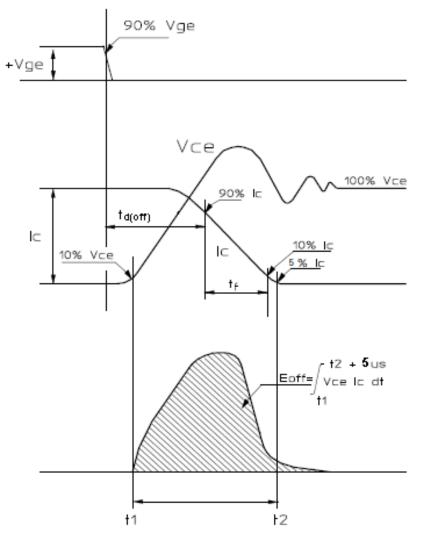
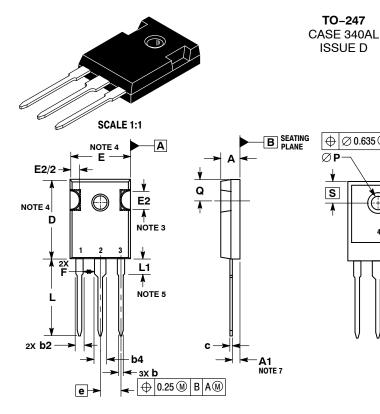


Figure 29. Definition of Turn Off Waveform

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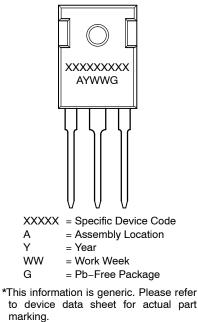
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NOTES

- DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994. CONTROLLING DIMENSION: MILLIMETERS. SLOT REQUIRED, NOTCH MAY BE ROUNDED. 1
- 2. 3.
- 4. DIMENSIONS D AND E DO NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED 0.13 PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTERMOST EXTREME OF THE PLASTIC BODY.
- LEAD FINISH IS UNCONTROLLED IN THE REGION DEFINED BY 5.
- L1. 6.
- ⊘P SHALL HAVE A MAXIMUM DRAFT ANGLE OF 1.5° TO THE TOP OF THE PART WITH A MAXIMUM DIAMETER OF 3.91.
- 7. DIMENSION A1 TO BE MEASURED IN THE REGION DEFINED

BY L1.			
	MILLIMETERS		
DIM	MIN	MAX	
Α	4.70	5.30	
A1	2.20	2.60	
b	1.07	1.33	
b2	1.65	2.35	
b4	2.60	3.40	
C	0.45	0.68	
D	20.80	21.34	
Е	15.50	16.25	
E2	4.32	5.49	
е	5.45 BSC		
F	2.655		
L	19.80	20.80	
L1	3.81	4.32	
Ρ	3.55	3.65	
Q	5.40	6.20	
S	6.15 BSC		

GENERIC **MARKING DIAGRAM***



Pb-Free indicator, "G" or microdot " .", may or may not be present.

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