

INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION #16873

Generic Copy

Issue Date: 11-Jul-2012

TITLE: Product transfer from Unisem to Atp1 PLCC 68L

PROPOSED FIRST SHIP DATE: 01-Nov-2012

AFFECTED CHANGE CATEGORY(S): Assembly location

FOR ANY QUESTIONS CONCERNING THIS NOTIFICATION:

Contact your local ON Semiconductor Sales Office or < Joh. Villanueva@onsemi.com>

NOTIFICATION TYPE:

Initial Product/Process Change Notification (IPCN)

First change notification sent to customers. IPCNs are issued at least 120 days prior to implementation of the change. An IPCN is advance notification about an upcoming change and contains general information regarding the change details and devices affected. It also contains the preliminary reliability qualification plan.

The completed qualification and characterization data will be included in the Final Product/Process Change Notification (FPCN).

This IPCN notification will be followed by a Final Product/Process Change Notification (FPCN) at least 90 days prior to implementation of the change.

DESCRIPTION AND PURPOSE:

ON Semiconductor wish to inform its customers of the product transfer of PLCC 68L from Unisem to Atp1 due to package discontinuance in Unisem. Unisem will be able to support until March 2013 only.

ON Semiconductor



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QUALIFICATION PLAN:

Estimated Date for Qualification Completion: 10/30/2012 Samples should be available after completion of Qualification.

Seal code G:

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Package Reliability Qualification Plan

ON Product Name :		Qual Plan Revision :	A (QP120901)
Customer Product Name :	SECURITY DOME CAMERA	Date :	2/29/2012
Maskset :	15004-529	Prepared by :	Gelo Ramos
Package code & Type	AKGG/68 PLCC	Approved by :	
Package & Assembly House :	Amkot Technology Philippines	Total parts required :	1088

	ACCELERATED ENVIRONMENT STRESS TESTS										
Test #	Test	Reference	Test Conditions	Electrical Test Requirements	Sample Size per lot	Accept Criteria	# of Qual Lots	Total Parts Required for Qual Lots	# of Cntrl Lots	Total Parts Required for Control Lot	Comments
A1	Moisture Preconditioning (PC)	J-STD-020 & JESD22-A113	Moisture Soak (MSL = 3) Solder Reflow (3x @ 260°C)	Test @ room	154	0	3	462	1	154	Surface Mount Dervices only. Preconditioning before tests A0 (SAT), A2 (HAST/THB), A3 (AC/UHST), A4 (TC), A5 (PTC). Test conditions are package dependent.
A0	Delamination check (SAT)	J-STD-020	Acoustic Microscopy	N.A.	ALL	0	3	ALL	1	ALL	Samples preconditioned per test A1 (PC)
A3 (alt)	HAST Unbiased (UHST)	JESD22-A110	130°C/ 85%RH for 96 hrs	Test @ room	77	0	3	231	1	77	Samples preconditioned per test A1 (PC) and Preconditioning TC
A4	Preconditioning Temperature Cycling (TC)	JESD22-A104	-55°C to 125°C for 100 cycles	Test @ hot	77	0	3	231	1	77	Samples preconditioned per test A1 (PC). Test conditions are dependent on environment. Samples will continue UHAST & HAST.
A4	Temperature Cycling (TC)	JESD22-A104	-65°C to 150°C for 500 cycles	Test @ hot	77	0	3	231	1	77	Samples preconditioned per test A1 (PC). Test conditions are dependent on environment.
A6	High Temperature Storage (HTS)	JESD22-A103	150°C for 1000 hrs	Test @ room Test @ hot	77	0	3	231	1	77	Samples preconditioned per test B3 (EDR) (if applicable). Test conditions are dependent on environment.
PACKAGE ASSEMBLY INTEGRITY TESTS											
Test	Test	D (
#	Test	Reference	Test Conditions	Electrical Test Requirements	Sample Size per lot	Accept Criteria	# of Qual Lots	Total Parts Required for Qual Lots	# of Cntrl Lots	Total Parts Required for Control Lot	Comments
#	X-ray	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030.	Test Conditions	Test	Size		Qual	Parts Required for Qual	Cntrl	Parts Required for Control	Comments
#		Mil STD 883 D meth 2012 & Mil STD 883 D	Test Conditions	Test Requirements	Size per lot		Qual Lots	Parts Required for Qual Lots	Cntrl Lots	Parts Required for Control Lot	Comments
#	X-ray Internal Visual External Visual	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030. Mil-Std-883D method 2010. Mil-Std-883D method 2009.	Test Conditions	Test Requirements N.A.	Size per lot 15 10 ALL		Qual Lots	Parts Required for Qual Lots 45 30 ALL	Cntrl Lots	Parts Required for Control Lot 15 10 ALL	Comments Performed on all Parts
#	X-ray Internal Visual	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030. Mil-Std-883D method 2010. Mil-Std-883D	Test Conditions	Test Requirements N.A. N.A.	Size per lot 15		Qual Lots 3	Parts Required for Qual Lots 45	Cntrl Lots 1	Parts Required for Control Lot 15	
#	X-ray Internal Visual External Visual	Mil STD 883 D meth 2012 & Mii STD 883 D meth 2030. Mil-Std-883D method 2010. Mil-Std-883D method 2009. JEDEC method	Test Conditions	Test Requirements N.A. N.A.	Size per lot 15 10 ALL		Qual Lots 3 ALL	Parts Required for Qual Lots 45 30 ALL	Cntrl Lots	Parts Required for Control Lot 15 10 ALL	
C2	X-ray Internal Visual External Visual Mark Permanency Wire Bond Shear (WBS) Wire Bond Pull Strength (WBP)	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030. Mil-Std-883D method 2010. Mil-Std-883D method 2009. JEDEC method B107 AEC-Q100-001 MIL- STD883 Method 2011	Cond. C or D. Minimum pull strength after temperature cycle = 3 grams	Test Requirements N.A. N.A. N.A. N.A. N.A.	Size per lot 15 10 ALL 12 30 bonds from 5 parts 30 bonds from 5 parts	Criteria Cpk > 1.33 Ppk > 1.66 Cpk > 1.63 Ppk > 1.66 or 0 Fails after test A4 (TC)	Qual Lots	Parts Required for Qual 45 30 ALL 12 15 15	Cntrl Lots	Parts Required for Control Lot 15 10 ALL 12 5 5	Performed on all Parts
C2	X-ray Internal Visual External Visual Mark Permanency Wire Bond Shear (WBS) Wire Bond Pull Strength	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030. Mil-Std-883D method 2010. Mil-Std-883D method 2009. JEDEC method B107 AEC-Q100-001 MIL- STD883	Cond. C or D. Minimum pull strength after temperature	Test Requirements N.A. N.A. N.A. N.A. N.A.	Size per lot 15 10 ALL 12 30 bonds from 5 parts 30 bonds from	Criteria Cpk > 1.33 Ppk > 1.66 Cpk > 1.33 Ppk > 1.66 or 0 Fails after	Qual Lots 3 ALL 1 3	Parts Required for Qual Lots 45 30 ALL 12 15	Cntrl Lots	Parts Required for Control Lot 15 10 ALL 12 5	

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Package Reliability Qualification Plan

Maskset : 15 Package code & Type A			QUATAR2 15004-009 AKGY/68 PLCC Amkot Technology Philippines	Qual Plan Revision : Date : Prepared by : Approved by : Total parts required :					A (QP120901) 2/29/2012 Gelo Ramos 1088		
			ACCELERATED EN	VIRONME	NT STF	RESS TES	STS				
Test #	Test	Reference	Test Conditions	Electrical Test Requirements	Sample Size per lot	Accept Criteria	# of Qual Lots	Total Parts Required for Qual Lots	# of Cntrl Lots	Total Parts Required for Control Lot	Comments
A1	Moisture Preconditioning (PC)	J-STD-020 & JESD22-A113	Moisture Soak (MSL = 3) Solder Reflow (3x @ 225°C)	Test @ room	154	0	3	462	1	154	Surface Mount Dervices only. Preconditioning before tests A0 (SAT), A2 (HAST/THB), A3 (AC/UHST), A4 (TC), A5 (PTC). Test
A0	Delamination check (SAT)	J-STD-020	Acoustic Microscopy	N.A.	ALL	0	3	ALL	1	ALL	Samples preconditioned per test A1 (PC)
A3 (alt)	HAST Unbiased (UHST)	JESD22-A110	130°C/ 85%RH for 96 hrs	Test @ room	77	0	3	231	1	77	Samples preconditioned per test A1 (PC) and Preconditioning TC
A4	Preconditioning Temperature Cycling (TC)		-55°C to 125°C for 100 cycles	Test @ hot	77	0	3	231	1	77	Samples preconditioned per test A1 (PC). Test conditions are dependent on environment. Samples will continue
A4	Temperature Cycling (TC)	JESD22-A104	-65°C to 150°C for 500 cycles	Test @ hot	77	0	3	231	1	77	Samples preconditioned per test A1 (PC). Test conditions are dependent on environment.
A6	High Temperature Storage (HTS)	JESD22-A103	150°C for 1000 hrs	Test @ room Test @ hot	77	0	3	231	1	77	Samples preconditioned per test B3 (EDR) (if applicable). Test conditions are dependent on environment.
			PACKAGE ASS	EMBLY IN	TEGRIT	Y TESTS					
Test #	Test	Reference	Test Conditions	Electrical Test Requirements	Sample Size per lot	Accept Criteria	# of Qual Lots	Total Parts Required for Qual Lots	# of Cntrl Lots	Total Parts Required for Control Lot	Comments
	X-ray	Mil STD 883 D meth 2012 & Mil STD 883 D meth 2030.		N.A.	15		3	45	1	15	
	Internal Visual	Mil-Std-883D method 2010.		N.A.	10		3	30	1	10	
	External Visual	Mil-Std-883D method 2009.		N.A.	ALL		ALL	ALL	ALL	ALL	Performed on all Parts
	Mark Permanency	JEDEC method B107		N.A.	12		1	12	1	12	
C1	Wire Bond Shear (WBS)	AEC-Q100-001		N.A.	30 bonds from	Cpk > 1.33 Ppk > 1.66	3	15	1	5	
C2	Wire Bond Pull Strength (WBP)	MIL- STD883 Method 2011	Cond. C or D. Minimum pull strength after temperature cycle = 3 grams	N.A.	30 bonds from 5 parts	Cpk > 1.33 Ppk > 1.66 or	3	15	1	5	
C3	Solderability (SD)	JESD22-B102		N.A.	15	> 95% lead coverage	3	45	1	15	If burn-in screening is normally performed on the device before shipment, samples for SD must first undergo burn-in. Perform 8 hour steam aging prior to testing. (1 hou
C4	Physical Dimensions (PD)	JESD22-B102 JESD22-B108		N.A.	10	Cpk > 1.33 Ppk > 1.66	3	30	1	10	See applicable JEDEC standard outline and individual device spec for significant dimensions and tolerances.





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List of affected Customer Specific Parts:

15004-009-XTD 15004-529-XTP 15004-530-XTP 15007-510-XTD 20515-001-XTD 20515-001-XTP 20668-001-XTP 20668-001-XTP 20715-002-XTD 20715-002-XTP