

# INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION #16873

Generic Copy

# Issue Date: 11-Jul-2012

TITLE: Product transfer from Unisem to Atp1 PLCC 68L

# PROPOSED FIRST SHIP DATE: 01-Nov-2012

# AFFECTED CHANGE CATEGORY(S): Assembly location

## FOR ANY QUESTIONS CONCERNING THIS NOTIFICATION:

Contact your local ON Semiconductor Sales Office or < Joh. Villanueva@onsemi.com>

## NOTIFICATION TYPE:

Initial Product/Process Change Notification (IPCN)

First change notification sent to customers. IPCNs are issued at least 120 days prior to implementation of the change. An IPCN is advance notification about an upcoming change and contains general information regarding the change details and devices affected. It also contains the preliminary reliability qualification plan.

The completed qualification and characterization data will be included in the Final Product/Process Change Notification (FPCN).

This IPCN notification will be followed by a Final Product/Process Change Notification (FPCN) at least 90 days prior to implementation of the change.

### DESCRIPTION AND PURPOSE:

ON Semiconductor wish to inform its customers of the product transfer of PLCC 68L from Unisem to Atp1 due to package discontinuance in Unisem. Unisem will be able to support until March 2013 only.

**ON Semiconductor** 



# **INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION #16873**

# **QUALIFICATION PLAN:**

Estimated Date for Qualification Completion: 10/30/2012 Samples should be available after completion of Qualification.

Seal code G:

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### Package Reliability Qualification Plan

| ON Product Name :          |                              | Qual Plan Revision :   | A (QP120901) |
|----------------------------|------------------------------|------------------------|--------------|
| Customer Product Name :    | SECURITY DOME CAMERA         | Date :                 | 2/29/2012    |
| Maskset :                  | 15004-529                    | Prepared by :          | Gelo Ramos   |
| Package code & Type        | AKGG/68 PLCC                 | Approved by :          |              |
| Package & Assembly House : | Amkot Technology Philippines | Total parts required : | 1088         |

|                                  | ACCELERATED ENVIRONMENT STRESS TESTS  |   |   |  |  |   |                                    |  |                       |   |   |
|----------------------------------|---|---|---|--|--|---|------------------------------------|--|-----------------------|---|---|
| Test<br>#                        | Test  | Reference   | Test Conditions   | Electrical<br>Test<br>Requirements                           | Sample<br>Size<br>per lot  | Accept<br>Criteria  | # of<br>Qual<br>Lots               | Total<br>Parts<br>Required<br>for Qual<br>Lots                       | # of<br>Cntrl<br>Lots | Total<br>Parts<br>Required<br>for<br>Control<br>Lot                           | Comments  |
| A1                               | Moisture<br>Preconditioning<br>(PC)   | J-STD-020<br>&<br>JESD22-A113   | Moisture Soak (MSL = 3)<br>Solder Reflow (3x @ 260°C)                       | Test @ room  | 154  | 0   | 3                                  | 462  | 1                     | 154   | Surface Mount Dervices only.<br>Preconditioning before tests A0 (SAT), A2<br>(HAST/THB), A3 (AC/UHST), A4 (TC), A5 (PTC).<br>Test conditions are package dependent. |
| A0                               | Delamination<br>check<br>(SAT)  | J-STD-020   | Acoustic Microscopy   | N.A.   | ALL  | 0   | 3                                  | ALL  | 1                     | ALL   | Samples preconditioned per test A1 (PC)   |
| A3<br>(alt)                      | HAST Unbiased<br>(UHST)   | JESD22-A110   | 130°C/ 85%RH for 96 hrs   | Test @ room  | 77   | 0   | 3                                  | 231  | 1                     | 77  | Samples preconditioned per test A1 (PC) and<br>Preconditioning TC   |
| A4                               | Preconditioning<br>Temperature<br>Cycling (TC)  | JESD22-A104   | -55°C to 125°C for 100 cycles   | Test @ hot   | 77   | 0   | 3                                  | 231  | 1                     | 77  | Samples preconditioned per test A1 (PC).<br>Test conditions are dependent on environment.<br>Samples will continue UHAST & HAST.                                    |
| A4                               | Temperature<br>Cycling<br>(TC)  | JESD22-A104   | -65°C to 150°C for 500 cycles   | Test @ hot   | 77   | 0   | 3                                  | 231  | 1                     | 77  | Samples preconditioned per test A1 (PC).<br>Test conditions are dependent on environment.   |
| A6                               | High Temperature<br>Storage<br>(HTS)  | JESD22-A103   | 150°C for 1000 hrs  | Test @ room<br>Test @ hot                                    | 77   | 0   | 3                                  | 231  | 1                     | 77  | Samples preconditioned per test B3 (EDR)<br>(if applicable).<br>Test conditions are dependent on environment.   |
| PACKAGE ASSEMBLY INTEGRITY TESTS |   |   |   |  |  |   |                                    |  |                       |   |   |
| Test                             | Test  | D (   |   |  |  |   |                                    |  |                       |   |   |
| #                                | Test  | Reference   | Test Conditions   | Electrical<br>Test<br>Requirements                           | Sample<br>Size<br>per lot  | Accept<br>Criteria  | # of<br>Qual<br>Lots               | Total<br>Parts<br>Required<br>for Qual<br>Lots                       | # of<br>Cntrl<br>Lots | Total<br>Parts<br>Required<br>for<br>Control<br>Lot                           | Comments  |
| #                                | X-ray   | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D<br>meth 2030.   | Test Conditions   | Test   | Size   |   | Qual                               | Parts<br>Required<br>for Qual  | Cntrl                 | Parts<br>Required<br>for<br>Control   | Comments  |
| #                                |   | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D   | Test Conditions   | Test<br>Requirements   | Size<br>per lot  |   | Qual<br>Lots                       | Parts<br>Required<br>for Qual<br>Lots                                | Cntrl<br>Lots         | Parts<br>Required<br>for<br>Control<br>Lot                                    | Comments  |
| #                                | X-ray<br>Internal Visual<br>External Visual   | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D<br>meth 2030.<br>Mil-Std-883D<br>method 2010.<br>Mil-Std-883D<br>method 2009.   | Test Conditions   | Test<br>Requirements<br>N.A.                                 | Size<br>per lot<br>15<br>10<br>ALL   |   | Qual<br>Lots                       | Parts<br>Required<br>for Qual<br>Lots<br>45<br>30<br>ALL             | Cntrl<br>Lots         | Parts<br>Required<br>for<br>Control<br>Lot<br>15<br>10<br>ALL                 | Comments<br>Performed on all Parts  |
| #                                | X-ray<br>Internal Visual  | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D<br>meth 2030.<br>Mil-Std-883D<br>method 2010.<br>Mil-Std-883D   | Test Conditions   | Test<br>Requirements<br>N.A.<br>N.A.                         | Size<br>per lot<br>15  |   | Qual<br>Lots<br>3                  | Parts<br>Required<br>for Qual<br>Lots<br>45                          | Cntrl<br>Lots<br>1    | Parts<br>Required<br>for<br>Control<br>Lot<br>15                              |   |
| #                                | X-ray<br>Internal Visual<br>External Visual   | Mil STD 883 D<br>meth 2012 & Mii<br>STD 883 D<br>meth 2030.<br>Mil-Std-883D<br>method 2010.<br>Mil-Std-883D<br>method 2009.<br>JEDEC method   | Test Conditions   | Test<br>Requirements<br>N.A.<br>N.A.                         | Size<br>per lot<br>15<br>10<br>ALL   |   | Qual<br>Lots<br>3<br>ALL           | Parts<br>Required<br>for Qual<br>Lots<br>45<br>30<br>ALL             | Cntrl<br>Lots         | Parts<br>Required<br>for<br>Control<br>Lot<br>15<br>10<br>ALL                 |   |
| C2                               | X-ray<br>Internal Visual<br>External Visual<br>Mark Permanency<br>Wire Bond Shear<br>(WBS)<br>Wire Bond Pull<br>Strength<br>(WBP) | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D<br>meth 2030.<br>Mil-Std-883D<br>method 2010.<br>Mil-Std-883D<br>method 2009.<br>JEDEC method<br>B107<br>AEC-Q100-001<br>MIL- STD883<br>Method 2011 | Cond. C or D.<br>Minimum pull strength after temperature<br>cycle = 3 grams | Test<br>Requirements<br>N.A.<br>N.A.<br>N.A.<br>N.A.<br>N.A. | Size<br>per lot<br>15<br>10<br>ALL<br>12<br>30 bonds<br>from<br>5 parts<br>30 bonds<br>from<br>5 parts | Criteria<br>Cpk > 1.33<br>Ppk > 1.66<br>Cpk > 1.63<br>Ppk > 1.66<br>or<br>0 Fails after<br>test A4 (TC) | Qual<br>Lots                       | Parts<br>Required<br>for Qual<br>45<br>30<br>ALL<br>12<br>15<br>15   | Cntrl<br>Lots         | Parts<br>Required<br>for<br>Control<br>Lot<br>15<br>10<br>ALL<br>12<br>5<br>5 | Performed on all Parts  |
| C2                               | X-ray<br>Internal Visual<br>External Visual<br>Mark Permanency<br>Wire Bond Shear<br>(WBS)<br>Wire Bond Pull<br>Strength          | Mil STD 883 D<br>meth 2012 & Mil<br>STD 883 D<br>meth 2030.<br>Mil-Std-883D<br>method 2010.<br>Mil-Std-883D<br>method 2009.<br>JEDEC method<br>B107<br>AEC-Q100-001<br>MIL- STD883                | Cond. C or D.<br>Minimum pull strength after temperature                    | Test<br>Requirements<br>N.A.<br>N.A.<br>N.A.<br>N.A.<br>N.A. | Size<br>per lot<br>15<br>10<br>ALL<br>12<br>30 bonds<br>from<br>5 parts<br>30 bonds<br>from            | Criteria<br>Cpk > 1.33<br>Ppk > 1.66<br>Cpk > 1.33<br>Ppk > 1.66<br>or<br>0 Fails after                 | Qual<br>Lots<br>3<br>ALL<br>1<br>3 | Parts<br>Required<br>for Qual<br>Lots<br>45<br>30<br>ALL<br>12<br>15 | Cntrl<br>Lots         | Parts<br>Required<br>for<br>Control<br>Lot<br>15<br>10<br>ALL<br>12<br>5      |   |

# ON

# INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION #16873 Seal code: Y



# Package Reliability Qualification Plan

| Maskset : 15<br>Package code & Type A |  |   | QUATAR2<br>15004-009<br>AKGY/68 PLCC<br>Amkot Technology Philippines        | Qual Plan Revision :<br>Date :<br>Prepared by :<br>Approved by :<br>Total parts required : |                             |                                   |                      |  | A (QP120901)<br>2/29/2012<br>Gelo Ramos<br>1088 |   |  |
|---------------------------------------|--|---|---|--|-----------------------------|-----------------------------------|----------------------|--|---|---|--|
|                                       |  |   | ACCELERATED EN  | VIRONME  | NT STF                      | RESS TES                          | STS                  |  |   |   |  |
| Test<br>#                             | Test   | Reference   | Test Conditions   | Electrical<br>Test<br>Requirements   | Sample<br>Size<br>per lot   | Accept<br>Criteria                | # of<br>Qual<br>Lots | Total<br>Parts<br>Required<br>for Qual<br>Lots | # of<br>Cntrl<br>Lots                           | Total<br>Parts<br>Required<br>for<br>Control<br>Lot | Comments   |
| A1                                    | Moisture<br>Preconditioning<br>(PC)            | J-STD-020<br>&<br>JESD22-A113                               | Moisture Soak (MSL = 3)<br>Solder Reflow (3x @ 225°C)                       | Test @ room  | 154                         | 0                                 | 3                    | 462  | 1   | 154   | Surface Mount Dervices only.<br>Preconditioning before tests A0 (SAT),<br>A2 (HAST/THB), A3 (AC/UHST), A4 (TC), A5<br>(PTC). Test  |
| A0                                    | Delamination<br>check<br>(SAT)                 | J-STD-020   | Acoustic Microscopy   | N.A.   | ALL                         | 0                                 | 3                    | ALL  | 1   | ALL   | Samples preconditioned per test A1 (PC)  |
| A3<br>(alt)                           | HAST Unbiased<br>(UHST)                        | JESD22-A110   | 130°C/ 85%RH for 96 hrs   | Test @ room  | 77                          | 0                                 | 3                    | 231  | 1   | 77  | Samples preconditioned per test A1 (PC) and<br>Preconditioning TC  |
| A4                                    | Preconditioning<br>Temperature<br>Cycling (TC) |   | -55°C to 125°C for 100 cycles   | Test @ hot   | 77                          | 0                                 | 3                    | 231  | 1   | 77  | Samples preconditioned per test A1 (PC).<br>Test conditions are<br>dependent on environment. Samples will continue   |
| A4                                    | Temperature<br>Cycling<br>(TC)                 | JESD22-A104   | -65°C to 150°C for 500 cycles   | Test @ hot   | 77                          | 0                                 | 3                    | 231  | 1   | 77  | Samples preconditioned per test A1 (PC).<br>Test conditions are<br>dependent on environment.   |
| A6                                    | High Temperature<br>Storage<br>(HTS)           | JESD22-A103   | 150°C for 1000 hrs  | Test @ room<br>Test @ hot  | 77                          | 0                                 | 3                    | 231  | 1   | 77  | Samples preconditioned per test B3 (EDR)<br>(if applicable).<br>Test conditions are dependent on<br>environment.   |
|                                       |  |   | PACKAGE ASS   | EMBLY IN   | TEGRIT                      | Y TESTS                           |                      |  |   |   |  |
| Test<br>#                             | Test   | Reference   | Test Conditions   | Electrical<br>Test<br>Requirements   | Sample<br>Size<br>per lot   | Accept<br>Criteria                | # of<br>Qual<br>Lots | Total<br>Parts<br>Required<br>for Qual<br>Lots | # of<br>Cntrl<br>Lots                           | Total<br>Parts<br>Required<br>for<br>Control<br>Lot | Comments   |
|                                       | X-ray  | Mil STD 883 D<br>meth 2012 &<br>Mil STD 883 D<br>meth 2030. |   | N.A.   | 15                          |                                   | 3                    | 45   | 1   | 15  |  |
|                                       | Internal Visual                                | Mil-Std-883D<br>method 2010.                                |   | N.A.   | 10                          |                                   | 3                    | 30   | 1   | 10  |  |
|                                       | External Visual                                | Mil-Std-883D<br>method 2009.                                |   | N.A.   | ALL                         |                                   | ALL                  | ALL  | ALL   | ALL   | Performed on all Parts   |
|                                       | Mark Permanency                                | JEDEC method<br>B107  |   | N.A.   | 12                          |                                   | 1                    | 12   | 1   | 12  |  |
| C1                                    | Wire Bond Shear<br>(WBS)                       | AEC-Q100-001  |   | N.A.   | 30 bonds<br>from            | Cpk > 1.33<br>Ppk ><br>1.66       | 3                    | 15   | 1   | 5   |  |
| C2                                    | Wire Bond Pull<br>Strength<br>(WBP)            | MIL- STD883<br>Method 2011                                  | Cond. C or D.<br>Minimum pull strength after<br>temperature cycle = 3 grams | N.A.   | 30 bonds<br>from<br>5 parts | Cpk > 1.33<br>Ppk ><br>1.66<br>or | 3                    | 15   | 1   | 5   |  |
| C3                                    | Solderability<br>(SD)                          | JESD22-B102   |   | N.A.   | 15                          | > 95%<br>lead<br>coverage         | 3                    | 45   | 1   | 15  | If burn-in screening is normally performed on the<br>device before shipment, samples for SD must first<br>undergo burn-in.<br>Perform 8 hour steam aging prior to testing.<br>(1 hou |
| C4                                    | Physical<br>Dimensions<br>(PD)                 | JESD22-B102<br>JESD22-B108                                  |   | N.A.   | 10                          | Cpk > 1.33<br>Ppk ><br>1.66       | 3                    | 30   | 1   | 10  | See applicable JEDEC standard outline and<br>individual device spec for significant dimensions<br>and tolerances.  |





# **INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION #16873**

List of affected Customer Specific Parts:

15004-009-XTD 15004-529-XTP 15004-530-XTP 15007-510-XTD 20515-001-XTD 20515-001-XTP 20668-001-XTP 20668-001-XTP 20715-002-XTD 20715-002-XTP