

FSB50825B/FSB50825BS

Motion SPM[®] 5 Series

Description

The FSB50825B / FSB50825BS is an advanced Motion SPM 5 module providing a fully-featured, high-performance inverter output for AC Induction, BLDC and PMSM motors such as refrigerators, fans and pumps. These modules integrate optimized gate drive of the built-in MOSFETs (FRFET technology) to minimize EMI and losses, while also providing multiple on-module protection features including under-voltage lockouts and thermal monitoring. The built-in high-speed HVIC requires only a single supply voltage and translates the incoming logic-level gate inputs to the high-voltage, high-current drive signals required to properly drive the module's internal MOSFETs. Separate open-source MOSFET terminals are available for each phase to support the widest variety of control algorithms.

Features

- UL Certified No. E209204 (UL1557)
- Optimized for Over 10 kHz Switching Frequency
- 250 V $R_{DS(ON)} = 0.55 \Omega(\text{Max})$ FRFET MOSFET 3-Phase Inverter with Gate Drivers and Protection
- Built-In Bootstrap Diodes Simplify PCB Layout
- Separate Open-Source Pins from Low-Side MOSFETs for Three-Phase Current-Sensing
- Active-HIGH Interface, Works with 3.3 / 5 V Logic, Schmitt-trigger Input
- Optimized for Low Electromagnetic Interference
- HVIC for Gate Driving and Under-Voltage Protection
- Isolation Rating: 1500 V_{rms} / min
- RoHS Compliant
- Moisture Sensitive Level (MSL) 3 for SMD PKG

Applications

- 3-Phase Inverter Driver for Small Power AC Motor Drives



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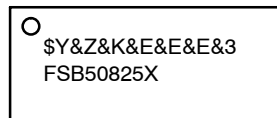


**SPM5E-023 / 23LD, PDD STD
CASE MODEJ**



**SPM5H-023 / 23LD, PDD STD,
SPM23-BD
CASE MODEM**

MARKING DIAGRAM



| | |
|-----------|---------------------------|
| \$Y | = ON Semiconductor Logo |
| &Z | = Assembly Plant Code |
| &3 | = Data Code (Year & Week) |
| &K | = Lot |
| FSB50825X | = Specific Device Code |
| | X = B or BS |

ORDERING INFORMATION

See detailed ordering and shipping information on page 3 of this data sheet.

FSB50825B/FSB50825BS

ABSOLUTE MAXIMUM RATINGS (T_C = 25°C, Unless otherwise noted)

| Symbol | Parameter | Conditions | Rating | Unit |
|----------------------------|---|--|--------|------------------|
| V _{PN} | DC Link Input Voltage, Drain-Source Voltage of Each MOSFET | | 250 | V |
| BV _{DSS} | Drain-Source Voltage | V _{IN} = 0V, I _D = 250 μA | 250 | V |
| I _{PN} | Zero-Bias Static Leakage Current | V _{PN} = 200V, V _{IN} = 0V, V _{DD} = V _{BS} = 0V, T _C = T _J = 25°C for all phase | 40 | μA |
| I _{D 25} (Note 2) | Each MOSFET Drain Current, Continuous | T _C = 25°C | 3.6 | A |
| I _{D 80} (Note 2) | Each MOSFET Drain Current, Continuous | T _C = 80°C | 2.7 | A |
| I _{DP} (Note 2) | Each MOSFET Drain Current, Peak | T _C = 25°C, PW < 100 μs | 9.0 | A |
| I _{DRMS} (Note 2) | Each MOSFET Drain Current, Rms | T _C = 80°C, F _{PWM} < 20 kHz | 1.9 | A _{rms} |
| P _D (Note 2) | Maximum Power Dissipation | T _C = 25°C, For Each MOSFET | 14.2 | W |

CONTROL PART (Each HVIC Unless Otherwise Specified)

| Symbol | Parameter | Conditions | Rating | Unit |
|-----------------|------------------------|---|-----------------------------|------|
| V _{DD} | Control Supply Voltage | Applied Between V _{DD} and COM | 20 | V |
| V _{BS} | High-side Bias Voltage | Applied Between V _B and V _S | 20 | V |
| V _{IN} | Input Signal Voltage | Applied Between IN and COM | -0.3 ~ V _{DD} +0.3 | V |

BOOTSTRAP DIODE PART (Each Bootstrap Diode Unless Otherwise Specified)

| Symbol | Parameter | Conditions | Rating | Unit |
|---------------------------|------------------------------------|--|--------|------|
| V _{RRMB} | Maximum Repetitive Reverse Voltage | | 250 | V |
| I _{FB} (Note 2) | Forward Current | T _C = 25°C | 0.5 | A |
| I _{FPB} (Note 2) | Forward Current (Peak) | T _C = 25°C, Under 1ms Pulse Width | 1.5 | A |

THERMAL RESISTANCE

| Symbol | Parameter | Conditions | Rating | Unit |
|--------|-----------|------------------------------------|--------|------|
| | | Inverter MOSFET part, (Per Module) | | |

TOTAL SYSTEM

| Symbol | Parameter | Conditions | Rating | Unit |
|------------------|--------------------------------|--|-----------|------------------|
| T _J | Operating Junction Temperature | | -40 ~ 150 | °C |
| T _{STG} | Storage Temperature | | -40 ~ 125 | °C |
| V _{ISO} | Isolation Voltage | 60 Hz, Sinusoidal, 1 minute, Connection Pins to Heatsink | 1500 | V _{rms} |

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

- For the Measurement Point of Case Temperature T_C, Please refer to Figure 5.
- Calculation Value or Design Factor.
- Using continuously under heavy loads or excessive assembly conditions (e.g. the application of high temperature/ current/ voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/ current/ voltage, etc.) are within the absolute maximum ratings and the operating ranges.

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PACKAGE MARKING AND ORDERING INFORMATION

| Device | Device Marking | Package | Packing Type | Reel Size | Quantity |
|------------|----------------|-----------|--------------|-----------|----------|
| FSB50825B | FSB50825B | SPM5P-023 | Rail | N/A | 15 |
| FSB50825BS | FSB50825BS | SPM5Q-023 | Tape & Reel | 330 mm | 450 |

PIN DESCRIPTION

| Pin No. | Pin Name | Pin Description |
|---------|----------------------|--|
| 1 | COM | IC Common Supply Ground |
| 2 | V _{B(U)} | Bias Voltage for U Phase High Side FRFET Driving |
| 3 | V _{DD(U)} | Bias Voltage for U Phase IC and Low Side FRFET Driving |
| 4 | IN _(UH) | Signal Input for U Phase High-side |
| 5 | IN _(UL) | Signal Input for U Phase Low-side |
| 6 | N.C | N.C |
| 7 | V _{B(V)} | Bias Voltage for V Phase High Side FRFET Driving |
| 8 | V _{DD(V)} | Bias Voltage for V Phase IC and Low Side FRFET Driving |
| 9 | IN _(VH) | Signal Input for V Phase High-side |
| 10 | IN _(VL) | Signal Input for V Phase Low-side |
| 11 | V _{TS} | Output for HVIC Temperature Sensing |
| 12 | V _{B(W)} | Bias Voltage for W Phase High Side FRFET Driving |
| 13 | V _{DD(W)} | Bias Voltage for W Phase IC and Low Side FRFET Driving |
| 14 | IN _(WH) | Signal Input for W Phase High-side |
| 15 | IN _(WL) | Signal Input for W Phase Low-side |
| 16 | N.C | N.C |
| 17 | P | Positive DC-Link Input |
| 18 | U, V _{S(U)} | Output for U Phase & Bias Voltage Ground for High Side FRFET Driving |
| 19 | N _U | Negative DC-Link Input for U Phase |
| 20 | N _V | Negative DC-Link Input for V Phase |
| 21 | V, V _{S(V)} | Output for V Phase & Bias Voltage Ground for High Side FRFET Driving |
| 22 | N _W | Negative DC-Link Input for W Phase |
| 23 | W, V _{S(W)} | Output for W Phase & Bias Voltage Ground for High Side FRFET Driving |

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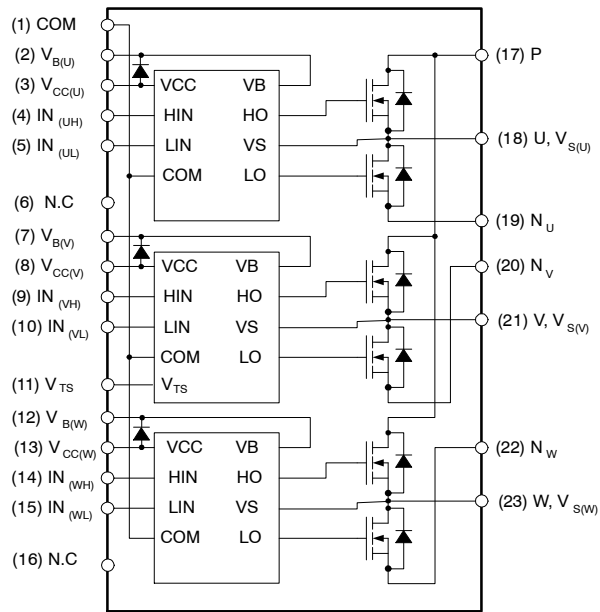


Figure 1. Pin Configuration and Internal Block Diagram (Bottom View)

NOTE: 4. Source Terminal of Each Low-Side MOSFET is Not Connected to Supply Ground or Bias Voltage Ground Inside Motion SPM 5 product. External Connections Should be Made as Indicated in Figure 4

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ELECTRICAL CHARACTERISTICS ($T_J = 25^\circ\text{C}$, $V_{DD} = V_{BS} = 15\text{ V}$ Unless Otherwise Specified)

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|--------|-----------|-----------------|------|------|------|------|
|--------|-----------|-----------------|------|------|------|------|

INVERTER PART (Each MOSFET Unless Otherwise Specified)

| | | | | | | |
|---------------------|------------------------------------|--|-------------|------|------|----|
| BV _{DSS} | Drain-Source Breakdown Voltage | V _{IN} = 0 V, I _D = 1 mA (Note 5) | 250 | – | – | V |
| I _{DSS} | Zero Gate Voltage Drain Current | V _{IN} = 0 V, V _{DS} = 250 V | – | – | 1 | mA |
| R _{DS(on)} | Static Drain-Source On-Resistance | V _{DD} = V _{BS} = 15 V, V _{IN} = 5 V, I _D = 2 A | – | 0.37 | 0.55 | Ω |
| V _{SD} | Drain-Source Diode Forward Voltage | V _{DD} = V _{BS} = 15 V, V _{IN} = 0 V, I _D = –2 A | – | – | 1.1 | V |
| t _{ON} | Switching Times | V _{PN} = 150 V, V _{DD} = V _{BS} = 15 V, I _D = 2 A ON / OFF R _G = 800 Ω / 200 Ω V _{IN} = 0 V ↔ 5 V, Inductive Load L = 3 mH High and Low-Side MOSFET Switching (Note 6) | – | 330 | – | ns |
| t _{OFF} | | | – | 530 | – | ns |
| t _{rr} | | | – | 100 | – | ns |
| E _{ON} | | | – | 40 | – | μJ |
| E _{OFF} | | | – | 15 | – | μJ |
| RBSOA | Reverse-Bias Safe Operating Area | V _{PN} = 200 V, V _{DD} = V _{BS} = 15 V, I _D = I _{DR} , V _{DS} = BV _{DSS} , T _J = 150°C High- and Low-Side MOSFET Switching (Note 7) | Full Square | | | |

CONTROL PART (Each HVIC Unless Otherwise Specified)

| | | | | | | | |
|-------------------|--|---|--|-----|-----|-----|----|
| I _{QDD} | Quiescent V _{DD} Current | V _{DD} = 15 V, V _{IN} = 0 V | Applied Between V _{DD} and COM | – | – | 200 | μA |
| I _{QBS} | Quiescent V _{BS} Current | V _{BS} = 15 V, V _{IN} = 0 V | Applied Between V _{B(U)-U} , V _{B(V)-V} , V _{B(W)-W} | – | – | 100 | μA |
| I _{PDD} | Operating V _{DD} Supply Current | V _{DD} – COM | V _{DD} = 15 V, f _{PWM} = 20 kHz, duty = 50%, Applied to One PWM Signal Input for Low-Side | | | 900 | μA |
| I _{PBS} | Operating V _{BS} Supply Current | V _{B(U) – VS(U),} V _{B(V) – VS(V),} V _{B(W) – VS(W)} | V _{DD} = V _{BS} = 15 V, f _{PWM} = 20 kHz, Duty = 50%, Applied to One PWM Signal Input for High-Side | | | 800 | μA |
| UV _{DDD} | Low-Side Undervoltage Protection (Figure 8) | V _{DD} Undervoltage Protection Detection Level | | 7.4 | 8.0 | 9.4 | V |
| UV _{DDR} | | V _{DD} Undervoltage Protection Reset Level | | 8.0 | 8.9 | 9.8 | V |
| UV _{BSD} | High-Side Undervoltage Protection (Figure 9) | V _{BS} Undervoltage Protection Detection Level | | 7.4 | 8.0 | 9.4 | V |
| UV _{BSR} | | V _{BS} Undervoltage Protection Reset Level | | 8.0 | 8.9 | 9.8 | V |
| V _{TS} | HVIC Temperature sensing voltage output | V _{DD} = 15 V, T _{HVIC} = 25°C (Note 8) | | 600 | 790 | 980 | mV |
| V _{IH} | ON Threshold Voltage | Logic High Level | Applied between IN and COM | – | – | 2.9 | V |
| V _{IL} | OFF Threshold Voltage | Logic Low Level | | 0.8 | – | – | V |

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ELECTRICAL CHARACTERISTICS ($T_J = 25^\circ\text{C}$, $V_{DD} = V_{BS} = 15\text{ V}$ Unless Otherwise Specified)

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|--------|-----------|-----------------|------|------|------|------|
|--------|-----------|-----------------|------|------|------|------|

BOOTSTRAP DIODE PART (Each Bootstrap Diode Unless Otherwise Specified)

| | | | | | | |
|-----------|-----------------------|--|---|-----|---|----|
| V_{FB} | Forward Voltage | $I_F = 0.1\text{ A}$, $T_C = 25^\circ\text{C}$ (Note 9) | – | 2.5 | – | V |
| t_{rrB} | Reverse Recovery Time | $I_F = 0.1\text{ A}$, $T_C = 25^\circ\text{C}$ | – | 80 | – | ns |

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

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RECOMMENDED OPERATING CONDITION

| Symbol | Parameter | Conditions | Value | | | Unit |
|---------------|--|---|-------|------|----------|---------------|
| | | | Min. | Typ. | Max. | |
| V_{PN} | Supply Voltage | Applied Between P and N | – | 150 | 200 | V |
| V_{DD} | Control Supply Voltage | Applied Between V_{DD} and COM | 13.5 | 15 | 16.5 | V |
| V_{BS} | High-Side Bias Voltage | Applied Between V_B and V_S | 13.5 | 15 | 16.5 | V |
| $V_{IN(ON)}$ | Input ON Threshold Voltage | Applied Between IN and COM | 3.0 | – | V_{DD} | V |
| $V_{IN(OFF)}$ | Input OFF Threshold Voltage | | 0 | – | 0.6 | V |
| t_{dead} | Blanking Time for Preventing Arm-Short | $V_{DD} = V_{BS} = 13.5 \sim 16.5 \text{ V}$, $T_J \leq 150^\circ\text{C}$ | 1.0 | – | – | μS |
| f_{PWM} | PWM Switching Frequency | $T_J \leq 150^\circ\text{C}$ | – | 15 | – | kHz |

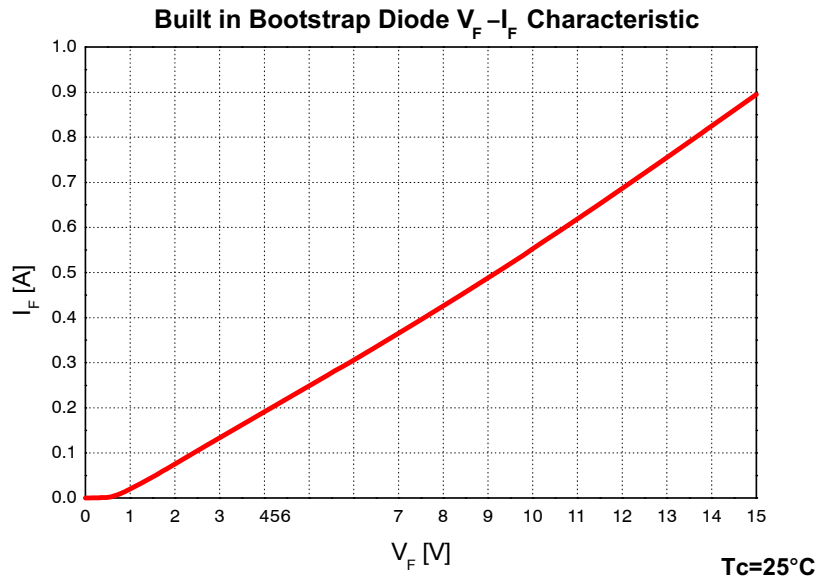


Figure 2. Built in Bootstrap Diode Characteristics (Typ.)

- NOTE:
5. BV_{DSS} is the Absolute Maximum Voltage Rating Between Drain and Source Terminal of Each MOSFET Inside Motion SPM 5 product. V_{PN} Should be Sufficiently Less Than This Value Considering the Effect of the Stray Inductance so that V_{DS} Should Not Exceed BV_{DSS} in Any Case.
 6. t_{ON} and t_{OFF} Include the Propagation Delay Time of the Internal Drive IC. Listed Values are Measured at the Laboratory Test Condition, and They Can be Different According to the Field Applications Due to the Effect of Different Printed Circuit Boards and Wirings. Please see Figure 7 for the Switching Time Definition with the Switching Test Circuit of Figure 7.
 7. The peak current and voltage of each MOSFET during the switching operation should be included in the Safe Operating Area (SOA). Please see Figure 6 for the RBSOA test circuit that is same as the switching test circuit.
 8. V_{TS} is only for sensing temperature of module and cannot shutdown MOSFETs automatically.
 9. Built in bootstrap diode includes around 15 Ω resistance characteristic. Please refer to Figure 2.

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These values depend on PWM control algorithm

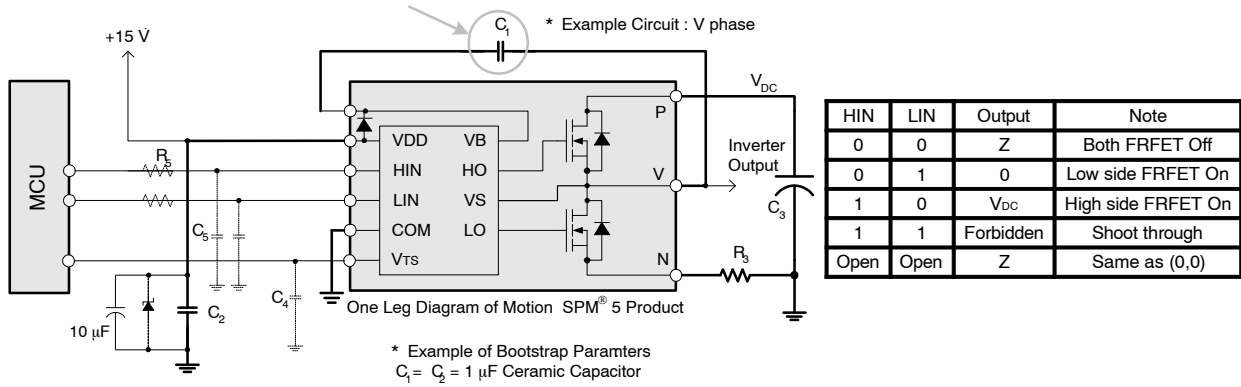


Figure 3. Recommended MCU Interface and Bootstrap Circuit with Parameters

- NOTE: 10. Parameters for bootstrap circuit elements are dependent on PWM algorithm. For 15 kHz of switching frequency, typical example of parameters is shown above.
11. RC-coupling (R₅ and C₅) and C₄ at each input of Motion SPM 5 product and MCU (Indicated as Dotted Lines) may be used to prevent improper signal due to surge-noise.
12. Bold lines should be short and thick in PCB pattern to have small stray inductance of circuit, which results in the reduction of surge-voltage. Bypass capacitors such as C₁, C₂ and C₃ should have good high-frequency characteristics to absorb high-frequency ripple-current.

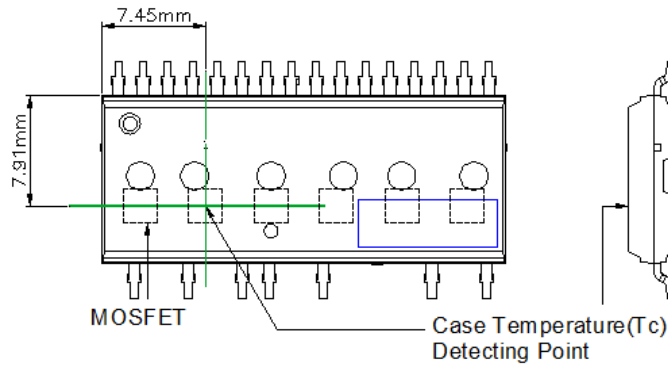


Figure 4. Case Temperature Measurement

- NOTE: 13. Attach the thermocouple on top of the heat-sink of SPM 5 package (between SPM 5 package and heatsink if applied) to get the correct temperature measurement.

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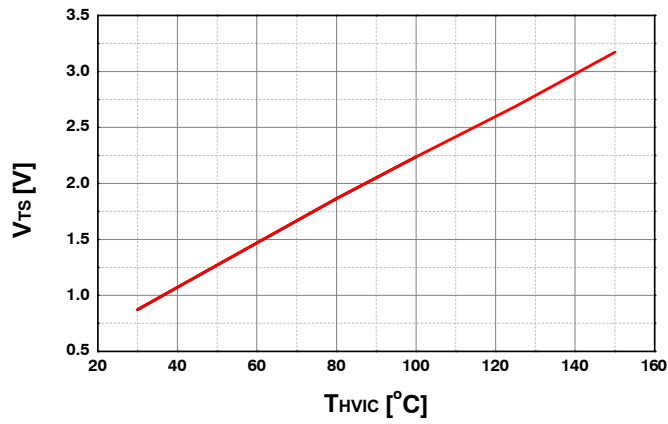


Figure 5. Temperature Profile of V_{TS} (Typical)

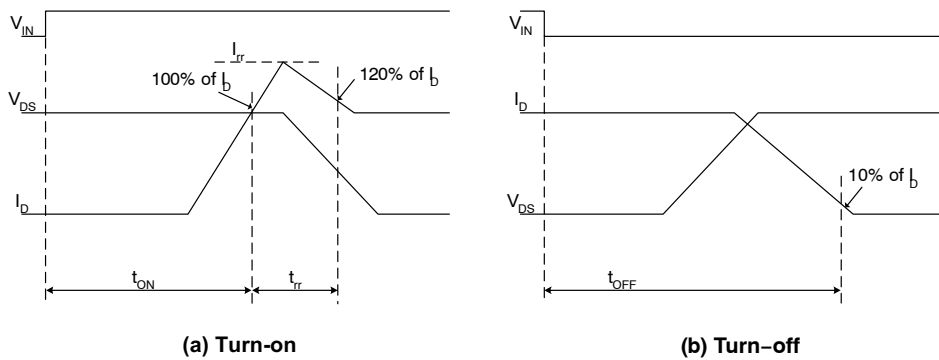


Figure 6. Switching Time Definitions

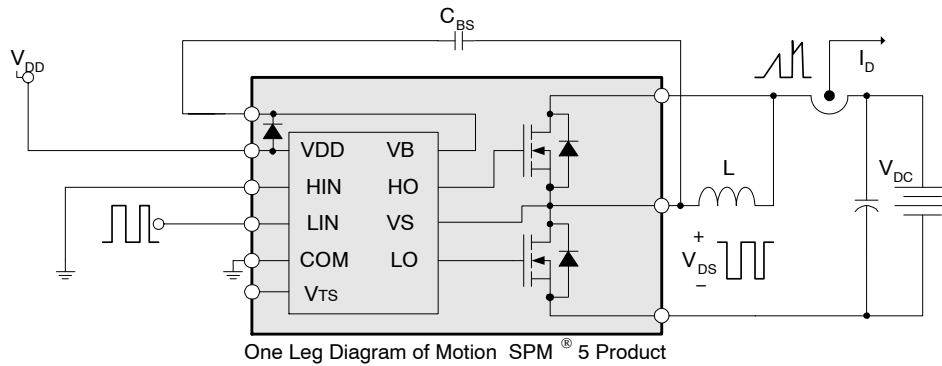


Figure 7. Switching and RBSOA (Single-Pulse) Test Circuit (Low-side)

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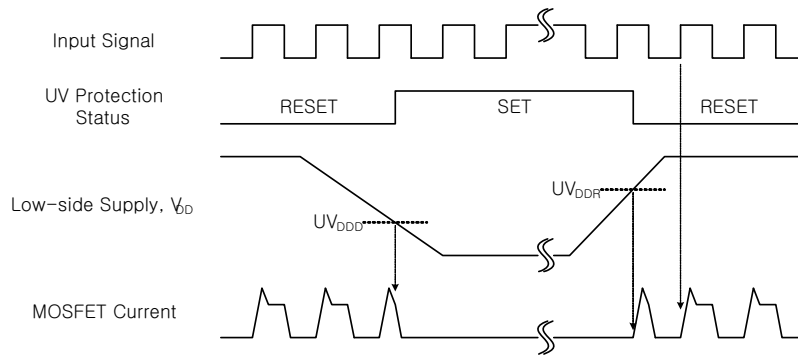


Figure 8. Under-Voltage Protection (Low-Side)

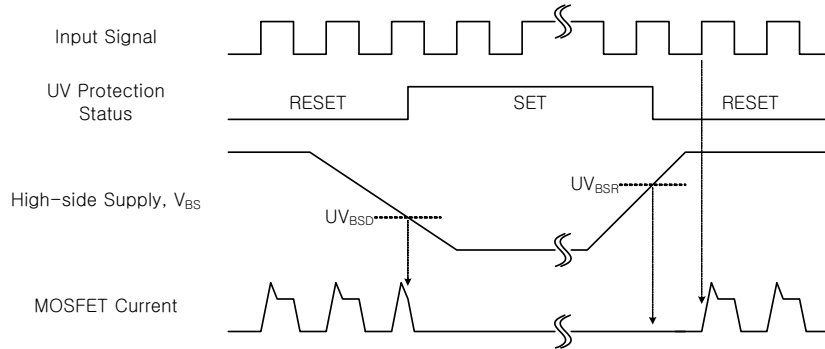


Figure 9. Under-Voltage Protection (High-Side)

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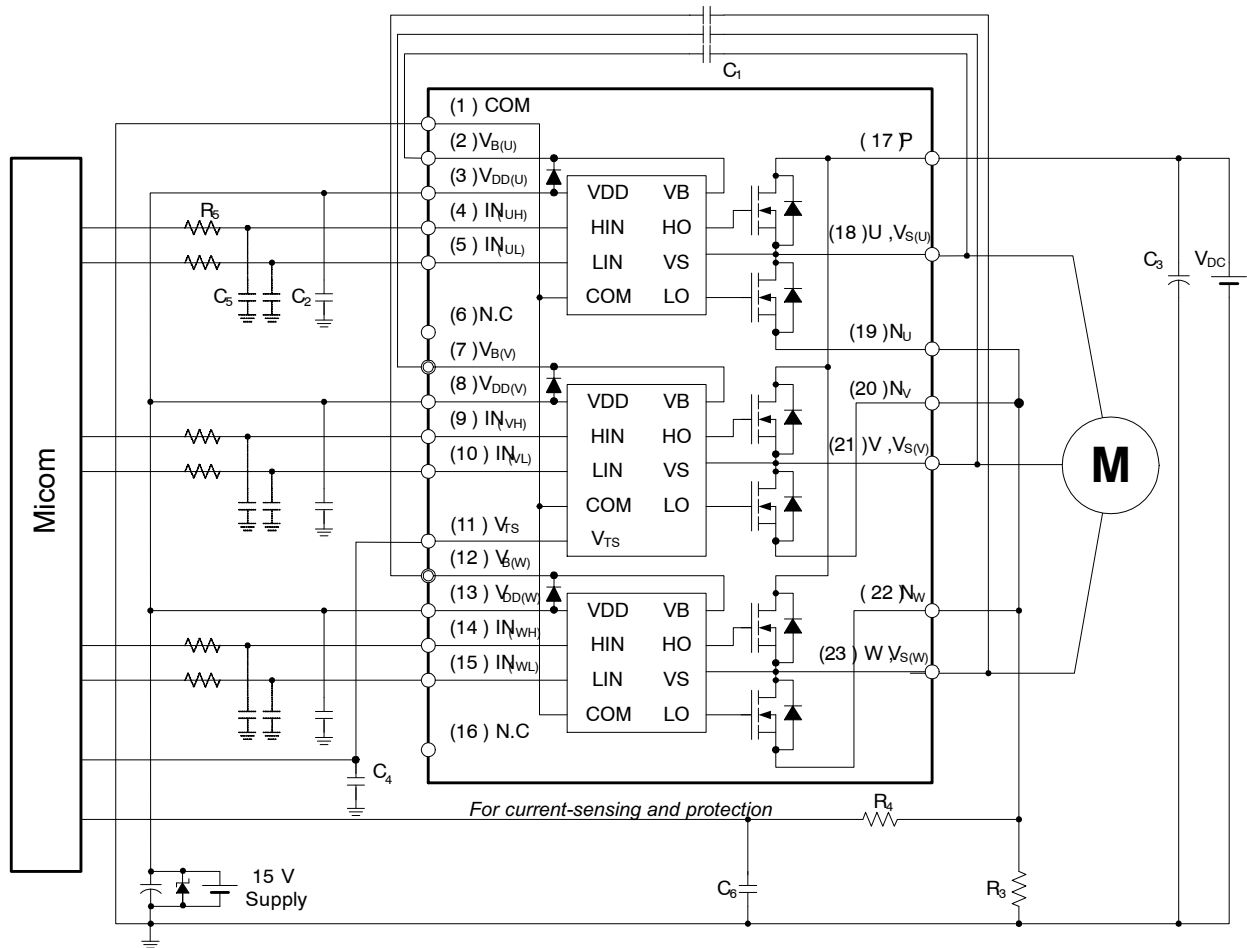
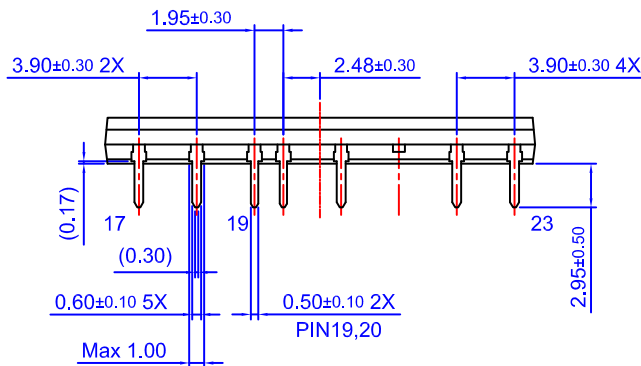
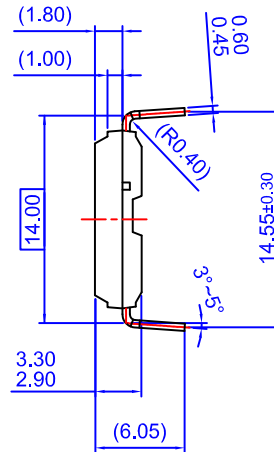
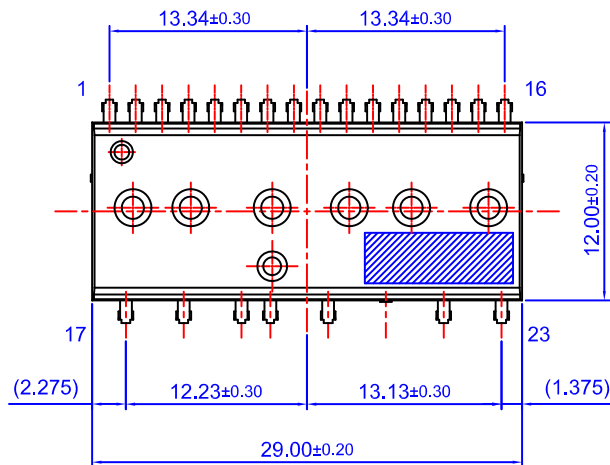
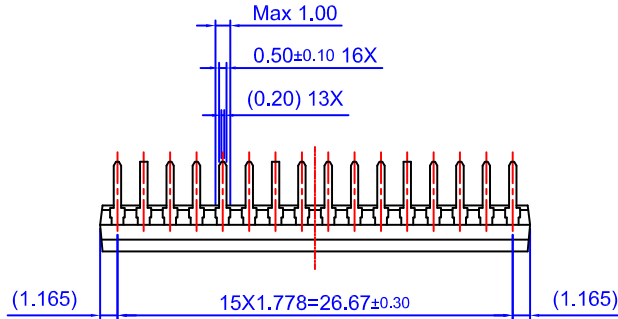


Figure 10. Example of Application Circuit

- NOTE:
14. About pin position, refer to Figure 1.
 15. RC-coupling (R_5 and C_5 , R_4 and C_6) and C_4 at each input of Motion SPM 5 product and MCU are useful to prevent improper input signal caused by surge-noise.
 16. The voltage-drop across R_3 affects the low-side switching performance and the bootstrap characteristics since it is placed between COM and the source terminal of the low-side MOSFET. For this reason, the voltage-drop across R_3 should be less than 1 V in the steady-state.
 17. Ground-wires and output terminals, should be thick and short in order to avoid surge-voltage and malfunction of HVIC.
 18. All the filter capacitors should be connected close to Motion SPM 5 product, and they should have good characteristics for rejecting high-frequency ripple current.

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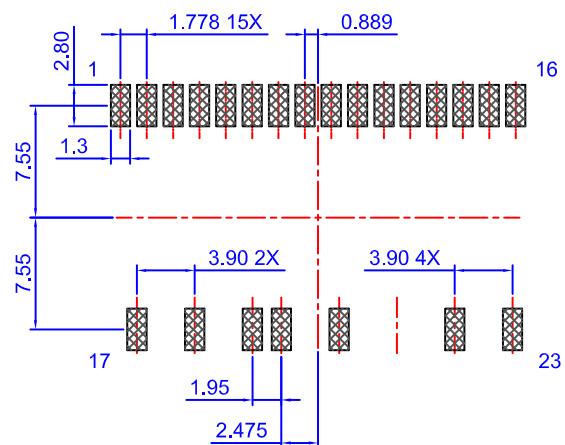
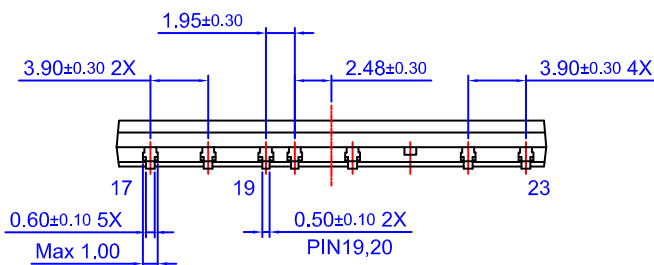
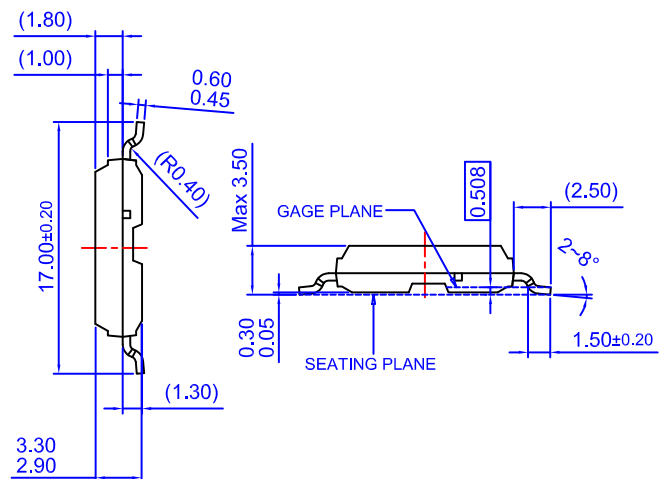
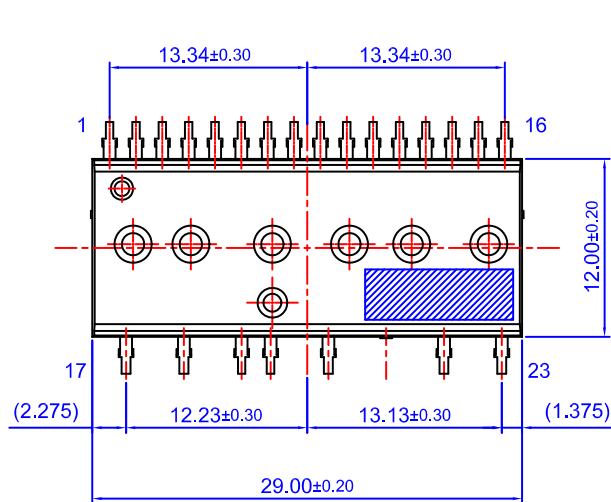
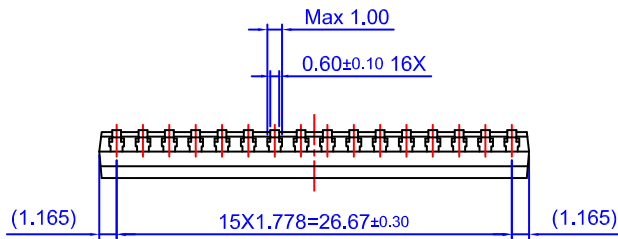
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